# Paper Steps

## Taking the Steps to Environmentally **Responsible Paper**

#### In the Steps below, 'environmental attributes' are defined as:

- Post-consumer Recycled Fiber
- Pre-consumer Recycled Fiber
- Agricultural Residue Fiber
- Forest Stewardship Council (FSC) Certified Virgin Fiber'

click to see papers

## **ENVIRONMENTALLY IMPROVED PAPER**

Meets the minimum criteria below and at least 50% of fiber has

• Minimum 30% post consumer recycled FSC certification required on papers with more than 50% virgin

No controversial

#### **ENVIRONMENTAL BENEFITS:**

50% post-consumer recycled paper emits approx. 19-25% less greenhouse gases, and saves the equivalent of 8 to 13 trees per short ton.<sup>3</sup>

# SUPERIOR PAPER Meets the minimum criteria below and

click to see papers

**ENVIRONMENTALLY** 

that meet these criteria

SUPERIOR

# all fiber (100%) has environmental attributes

#### MINIMUM CRITERIA:

- Minimum 50% post consumer recycled
- Virgin fiber can not have controlled wood content<sup>6</sup> or controversial sources<sup>5</sup>

 Processed Chlorine Free or Totally Chlorine Free (PCF or TCF)

**ENVIRONMENTAL BENEFITS:** 100% post-consumer recycled paper emits 25-50% less greenhouse gases, and consumes no trees.3

> **CLEANER** PRODUCTION

is also a key element in environmental paper and while there are many variables, the Paper Steps focuses on bleaching technologies in its Minimum Criteria

To find a list of Environmentally Improved and Environmentally Superior Papers visit www.WhatsInYourPaper.com. 🔁

of traditional or civil rights, ecosystems subject to conversion, or fiber from genetically modified organisms. 6. To qualify for 'Environmentally Superior Paper,' no controlled wood content

is allowed.

 The comparisons in this chart are assumed to be applied to a consistent grade of paper. Shifting from one grade to another, particularly from papers made from chemical pulp to those made from mechanical pulp may produce quite different comparisons of environmental impacts.

The criteria above correspond to the pulp rating system for www.Pulpwatch.org The Paper Steps is based on the Hierarchy of Environmental Papers developed by

#### **ENVIRONMENTALLY INFERIOR PAPER**

This paper has no, or very minor, environmental attributes

#### MEETS NO MINIMUM CRITERIA:

- No/minimal recycled content
- Virgin tree fibers not **FSC-certified**

 Paper bleaching not **Enhanced Elemental** Chlorine Free (EECF)<sup>2</sup>, **Process Chlorine** Free (PCF) or Totally Chlorine Free (TCF)

#### **ENVIRONMENTAL IMPACT:**

100% virgin paper emits 5,483 to 6,855 pounds of greenhouse gases and consumes 15-26 trees per short ton.<sup>3</sup>

saves the equivalent of 4 to 8 trees per short ton.<sup>3</sup> hat's in Your Paper?

presented by environmental paper network

Refers to virgin from FSC certified forests.

2. Enhanced Elemental Chlorine Free paper is made using technologies such as oxygen delignification and ozone bleaching prior to bleaching with chlorine dioxide. 3. Source: Paper Calculator from Environmental Defense, based on national (US) averages and varies by paper type. Does not include emissions for the burning of biomass.

4. FSC paper may contain pure, mixed or recycled sources. A 'transitional paper' does not include virgin fiber from controversial sources.

5. Controversial Sources include Endangered Forests as defined in the Ecological Attributes of Endangered Forests (reference), and those sources dealt with in FSC under the Controlled Wood Standard, including fiber sources from High Conservation Value Forests or Ecosystems, or where there is a risk of illegal logging, violations Markets Initiative www.marketsinitiative.org

IMPROVED

INFERIOR

TRANSITIONAL

 $\rightarrow$ that meet these criteria

environmental attributes

#### MINIMUM CRITERIA:

content

 Enhanced Elemental Chlorine Free (EECF)<sup>2</sup> Processed Chlorine Free or Totally Chlorine Free (PCF or TCF)

## sources<sup>4/5</sup> sources<sup>4/5</sup> • Paper bleaching not

Enhanced Elemental Chlorine Free (EECF)<sup>2</sup>, Free (PCF) or Totally

Chlorine Free (TCF) **ENVIRONMENTAL BENEFITS:** 

30% post-consumer recycled paper emits approx. 10-15% less greenhouse gases, and

PAPER Meets the minimum criteria below and at least 10-30% of fiber

# attributes

MINIMUM CRITERIA: • 10% post consumer OR

**Process Chlorine** 

has environmental

TRANSITIONAL

may be 100% virgin only if it has FSC certification • Virgin fiber can not be from controversial